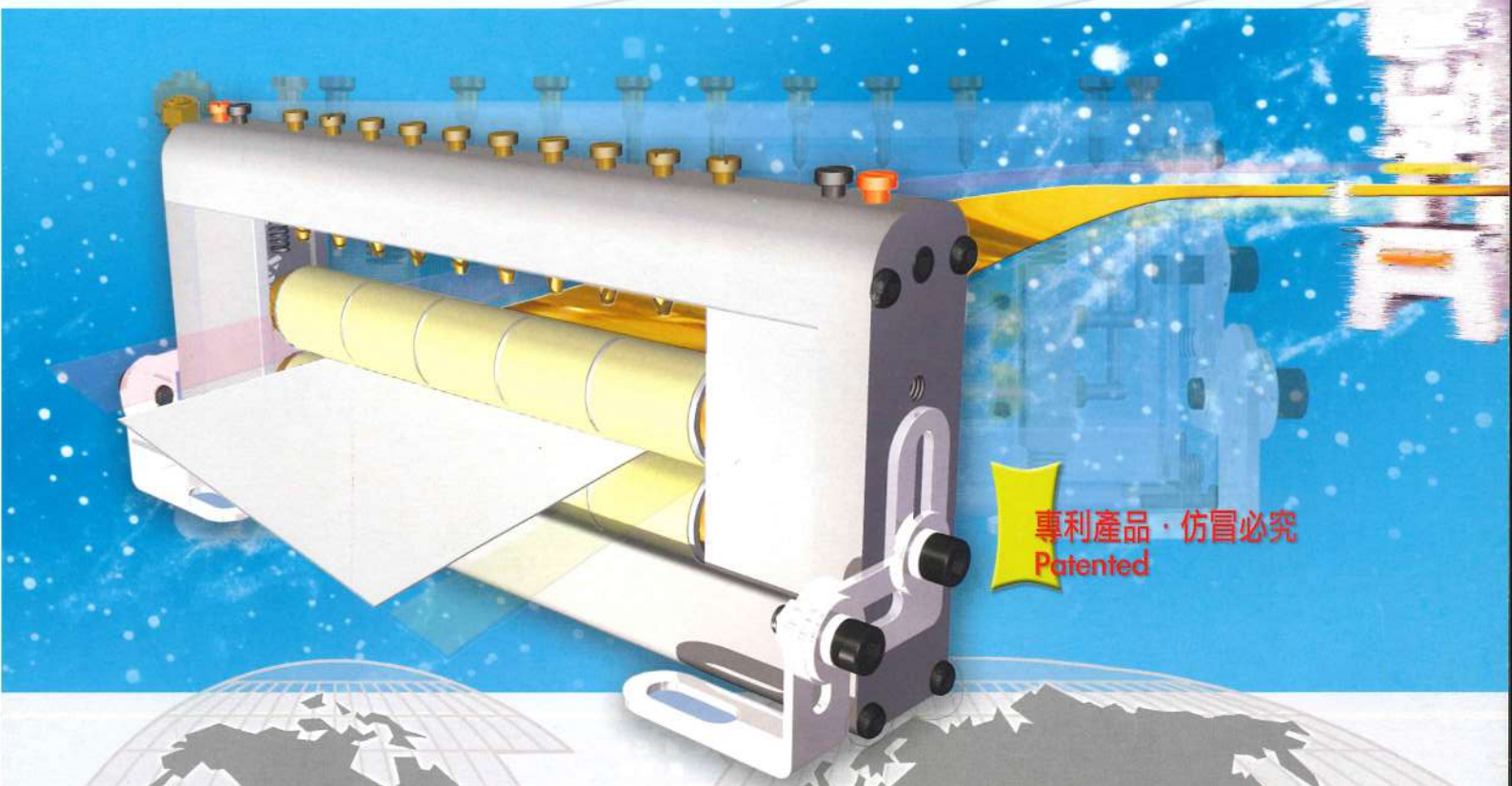
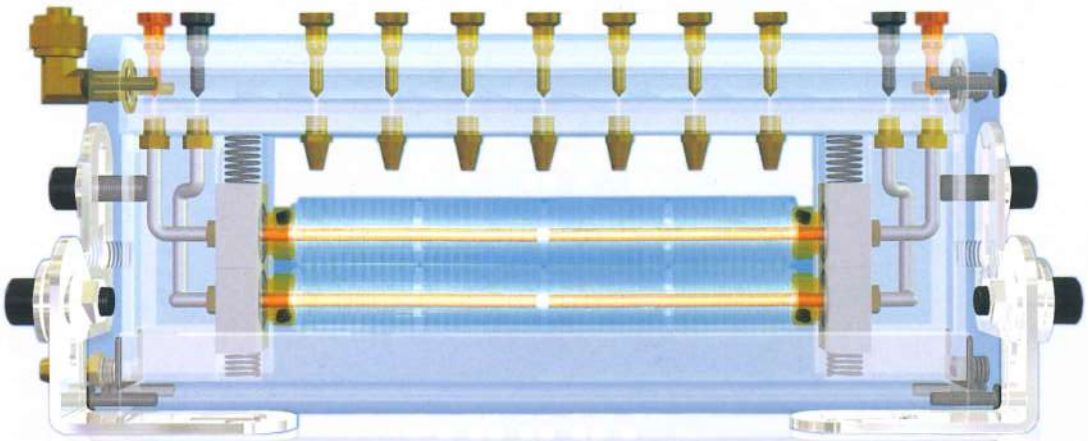
微調式沖壓材料雙面給油機
Micro-Adjusted
2-Side Press Material Lubricator



專利產品．仿冒必究
Patented



產業升級最佳利器
Industry Up-Grading Standard Attachments



◆ 特性

1) 材料給油機適用於材料雙面能均勻塗佈，可大幅提升沖壓模具壽命。
2) 機體結構採用鋁合金，經陽極表面處理可達到美觀耐用，搭配簡易固定座，適合各種機體安裝。
3) 特殊微調式油量設計，油量大小可依工作所需調整，達到節省油料浪費。
4) 本機採用高密度羊毛氈，耐磨性強，含油性佳，採用片式組合設計，維修簡便。
5) 油桶內裝有過濾網，潤滑油可重複使用。
6) 可選擇裝有電動泵浦的油桶，與沖床連接做自動化、無人化作業。
7) 上滾輪採多樣化調整油量方式，可達到客戶需求。

◆ **Features**

1) The material lubricator is suitably used for material with double sides oiling at same time to prolong greatly the service life of pressing mold.
2) Aluminum alloy body structure with anodic treatment on surface, that to be beautiful and durable. A mounting bracket is included which suitable to install on all machines body.
3) Special micro-adjusting oiling design, the oil volume can be controlled easily depending on the work condition. It could save oil consumption.
4) This lubricator adopts high-density wool cotton material with excellent anti-wearing and powerful oil absorbing which is in separate piece model design, easily to maintenance.
5) Filtering mesh is deviced inside the oil barrel then the lubricant can be used again.
6) The option of electrical pump lubricator can combine with press for automatic & man power saving operation.
7) The upper roller uses multiple nipples for different oil volume adjusting, to meet customer's special requirement.

◆ 操作方式：

◆ 上滾輪給油方式：

◆ 部位給油(由滾輪外部給油)：由上排中段多支黃銅色螺絲，依給油區段可分別調整出油量。

◆ 一般給油(由滾輪內部滲透給油)：由上排最外側左、右兩支紅銅色螺絲調整滾輪出油量。

◆ 下滾輪給油方式：

◆ 一般給油(由滾輪內部滲透給油)：由上排左、右兩支黑銅色螺絲調整滾輪出油量。

◆ **Operating method:**

◆ **Upper roller lubricating method:**

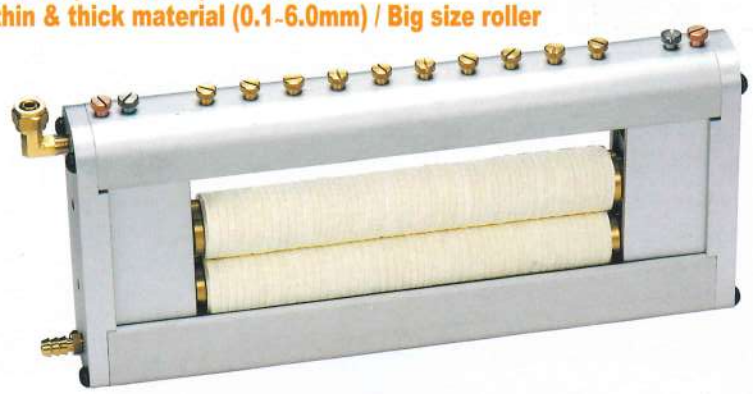
◆ Segment reinforcing oil providing is from outside of upper roller, the oil is from the yellow color copper adjusting nipples on the top rail.

◆ Normal oil providing is from inside of the roller. The oil volume can be adjusted by the two red color copper adjusting nipples on both sides of the top rail.

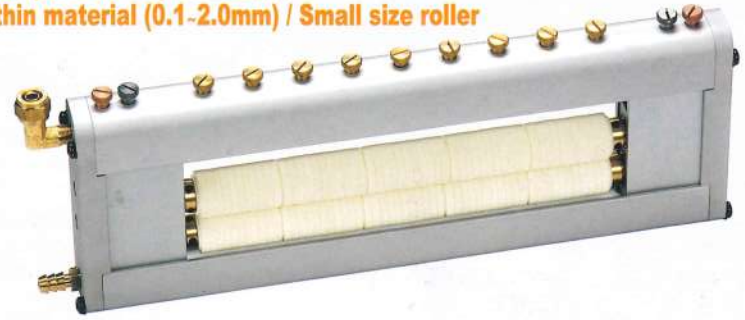
◆ **Lower roller lubricating method:**

◆ Normal oil providing is from inside of the roller. The oil volume can be adjusted by the two black color copper adjusting nipples on both sides of the top rail.

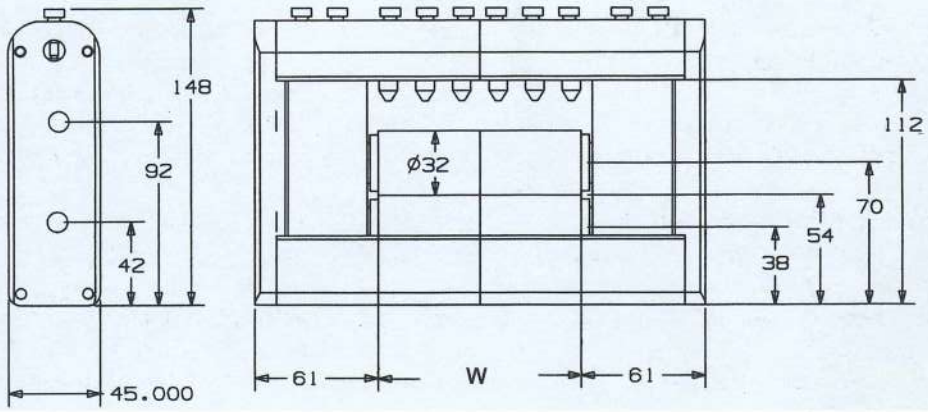
AT-Type 適合厚、薄板材料通用 (0.1~6.0mm) / 大直徑滾輪
AT-Type Suitable for thin & thick material (0.1~6.0mm) / Big size roller



BT-Type 適合薄板材料使用 (0.1~2.0mm) / 小直徑滾輪
BT-Type Suitable for thin material (0.1~2.0mm) / Small size roller



AT-外型圖
AT-Drawing



BT-ø22

◇可調式材料雙面給油機規格表 Micro-Adjusted Lubricator Specifictions:

型 式 Model	最大材料寬度(W) Max. material width	板 厚 Thickness
AT-65	65 m/m	0.10~6.0 m/m
AT-80	80 m/m	0.10~6.0 m/m
AT-100	100 m/m	0.10~6.0 m/m
AT-150	150 m/m	0.10~6.0 m/m
AT-200	200 m/m	0.10~6.0 m/m
AT-250	250 m/m	0.10~6.0 m/m
AT-300	300 m/m	0.10~6.0 m/m

型 式 Model	最大材料寬度(W) Max. material width	板 厚 Thickness
AT-400	400 m/m	0.10~6.0 m/m
AT-500	500 m/m	0.10~6.0 m/m
AT-600	600 m/m	0.10~6.0 m/m
AT-700	700 m/m	0.10~6.0 m/m
AT-800	800 m/m	0.10~6.0 m/m
AT-900	900 m/m	0.10~6.0 m/m
AT-1000	1000 m/m	0.10~6.0 m/m

型 式 Model	最大材料寬度(W) Max. material width	板 厚 Thickness
BT-80	80 m/m	0.10~2.0 m/m
BT-100	100 m/m	0.10~2.0 m/m
BT-150	150 m/m	0.10~2.0 m/m
BT-200	200 m/m	0.10~2.0 m/m
BT-250	250 m/m	0.10~2.0 m/m
BT-300	300 m/m	0.10~2.0 m/m
BT-350	350 m/m	0.10~2.0 m/m
BT-400	400 m/m	0.10~2.0 m/m

◇ **特殊尺寸歡迎洽詢** Special Sizes Are Available By Order.

供油功能選配
Option in Oil Suppluly Function



STD1 給油機標準配備：

STD1 Standard accessories





選配一 / Option 1

ET 給油筒加裝電磁閥及液位開關：

可與沖床作連接作同步給油，沖床作動自動給油，沖床停止自動停油；油桶無油，液位開關配合自動停止。

(電磁閥請指定電壓110V或220V)

ET Lubricant tank with electromagnet valve and level switch:

The lubricant tank equipped with electromagnet valve is capable of feeding the lubricant synchronously with the press. It lubricates when the press is in operation, and stops feeding oil when the press stops.

Connected to the press control device to stop the press when the lubricant tank is out of oil.

(Voltage of electromagnet valve:110V or 220V)





選配二 / Option 2

SET1 不鏽鋼給油筒加裝電磁閥：

電磁閥可與沖床電控連接，作同步給油，沖床作動，自動給油，沖床停止，自動停油。

(電磁閥請指定電壓110V或220V)

SET1 Stainless lubricant tank with electromagnet valve:

The lubricant tank equipped with electromagnet valve is capable of feeding the lubricant synchronously connected to the press control system.

It lubricates when the press is in operation, and stops feeding oil when the press stops.

(Voltage of electromagnet valve:110V or 220V)

選配三 / Option 3

AT1 電動泵浦自動給油機：

電動泵浦可與沖床作連接作同步給油，沖床作動，自動給油，沖床停止自動停油。

(電動泵浦指定電壓110V、220V或380V)

AT1 Electrical pump oil tank

The electrical pump oil tank can be connected to press's control system for simultaneous oiling. Automatic oil feeding when press in punch operating, automatic oil stopping when press coming stop.

(Voltage of electrical pump:110V,220 or 380V)

代理商：

Agent：

C.I. Design:886-4-26933352